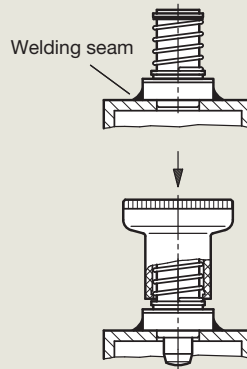


Assembly instruction



To prevent damage of the plastic knob, it will be driven onto the shaft using a plastic mallet, after the welding process.

d ₁ Plunger -0,02 -0,04 Bore +0,30 +0,25	l ₁	b	d ₂ -0,02 -0,1	d ₃	d ₄	l ₂	l ₃	l ₄	l ₅ Stroke	Spring load N ~		Axial load [N]	
										initial	end		
6	6	14	18	10	25	22	37/45	1,5	5,5	6	8,5	22	400
8	8	18	20	12	31	25	44/54	2	6,5	8	15,5	28	500

Specification

- ▶ Steel **ST**
blackened
Plunger hardened
- ▶ Knob Plastic
Technopolymer (Polyamide PA)
black matt finish
not removable

Information

Indexing plungers GN 607.5 with rest position are used in cases where the indexing pin is temporarily not allowed to protrude. After pulling out, the knob is turned by 90°.

An indexing notch prevents the disengaged knob accidentally or through shock impact turning back.

The GN 607.5 indexing plungers are intended for welded fixing, in particular for use in steel square tubings.

The plastic knob with the in-moulded indexing pin is driven on after the welding process.

Range of indexing plungers
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Indexing plungers GN 608.1
general catalogue page 413

How to order

Indexing plunger GN 607.5-6-6-ST

Code no.				
	d ₁	l ₁	Steel	