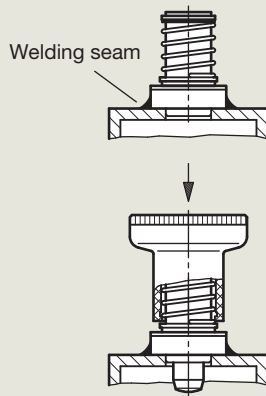


Assembly instruction



To prevent damage of the plastic knob, it will be driven onto the shaft using a plastic mallet, after the welding process.

d ₁ Plunger -0,02 -0,04 Bore +0,30 +0,25	l ₁		b	d ₂ -0,02 -0,1	d ₃	d ₄	l ₂	l ₃	l ₄	l ₅ Stroke	Spring load N ≈		Axial load [N]
	initial	end											
6	6	14	18	10	25	22	37/45	1,5	5,5	6	8,5	22	400
8	8	18	20	12	31	25	44/54	2	6,5	8	15,5	28	500

Specification

- ▶ Steel **ST**
blackened
Plunger hardened
- ▶ Knob Plastic
Technopolymer
(Polyamide PA)
black matt finish
not removable

Information

Indexing plungers GN 607.4 are designed for welded fixing, in particular for use in steel square tubings.

The lug d₂ is intended for positioning.

The plastic knob with the in-moulded indexing pin is driven on after the welding process.

*Range of indexing plungers
general catalogue page 392*

*Indexing plungers GN 607
general catalogue page 408*

*Indexing plungers GN 608
general catalogue page 412*

How to order

Indexing plunger GN 607.4-6-14-ST

Code no.				
	d ₁	l ₁	Steel	